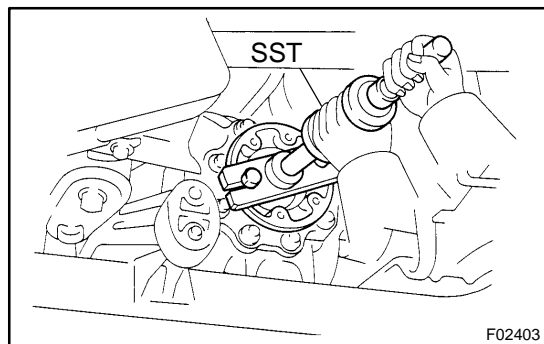


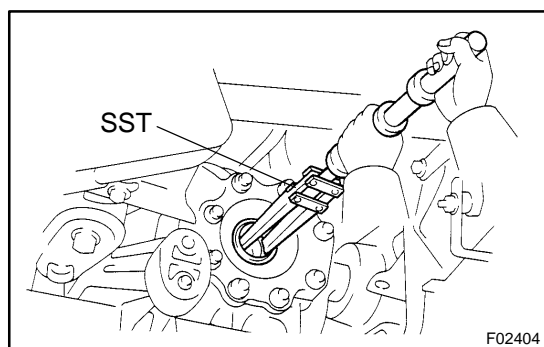
## REPLACEMENT

1. DRAIN DIFFERENTIAL OIL
2. REMOVE DRIVE SHAFT (See page [SA-52](#))



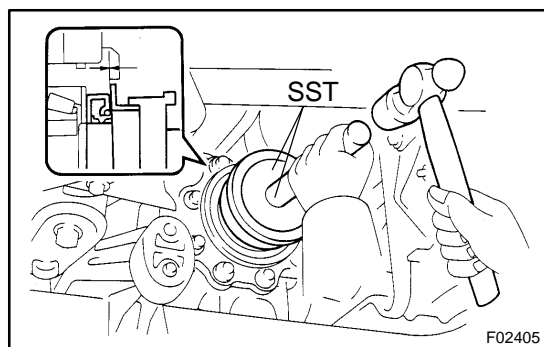
### 3. REMOVE SIDE GEAR SHAFT

- (a) Using SST and 2 bolts, remove the side gear shaft.  
SST 09520-24010
- (b) Remove the snap ring from the side gear shaft.



### 4. REMOVE SIDE GEAR SHAFT OIL SEAL

- Using SST, remove the oil seal.  
SST 09308-00010

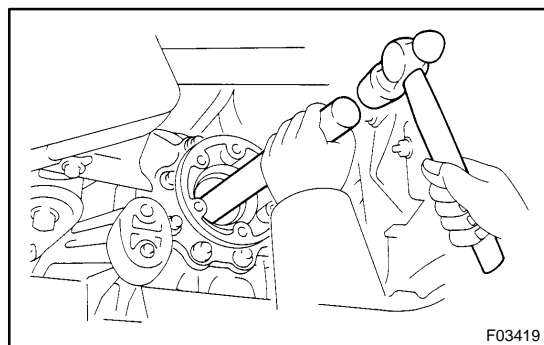


### 5. INSTALL SIDE GEAR SHAFT OIL SEAL

- (a) Using SST and a hammer, install a new oil seal.  
SST 09608-32010, 09950-70010 (09951-07150)
- (b) Apply MP grease to the oil seal lip.

### 6. INSTALL SIDE GEAR SHAFT

- (a) Install a new snap ring to the side gear shaft.



- (b) Using a brass bar and hammer, install the side gear shaft to the differential.

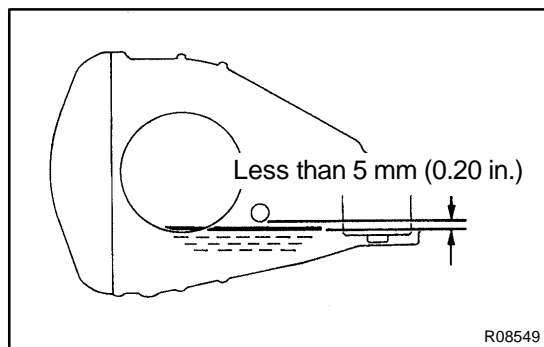
### NOTICE:

Be careful not to damage the side gear shaft and oil seal.

### 7. CHECK INSTALLATION OF SIDE GEAR SHAFT

- (a) Check that there is 2 – 3 mm (0.08 – 0.12 in.) of play in the axial direction.
- (b) Check that the side gear shaft will not come out by trying to pulling it out by hand.

### 8. INSTALL DRIVE SHAFT (See page [SA-59](#))



- 9. FILL AND CHECK DIFFERENTIAL OIL LEVEL**  
**Torque: 49 N·m (500 kgf-cm, 39 ft-lbf)**  
**Oil grade: Hypoid gear oil API GL-5**  
**Viscosity:**  
**Above  $-18^{\circ}\text{C}$  ( $0^{\circ}\text{F}$ ) SAE 90**  
**Below  $-18^{\circ}\text{C}$  ( $0^{\circ}\text{F}$ ) SAE 80W-90 or 80W**  
**Capacity: 1.35 liters (1.43 US qts, 1.19 Imp qts)**